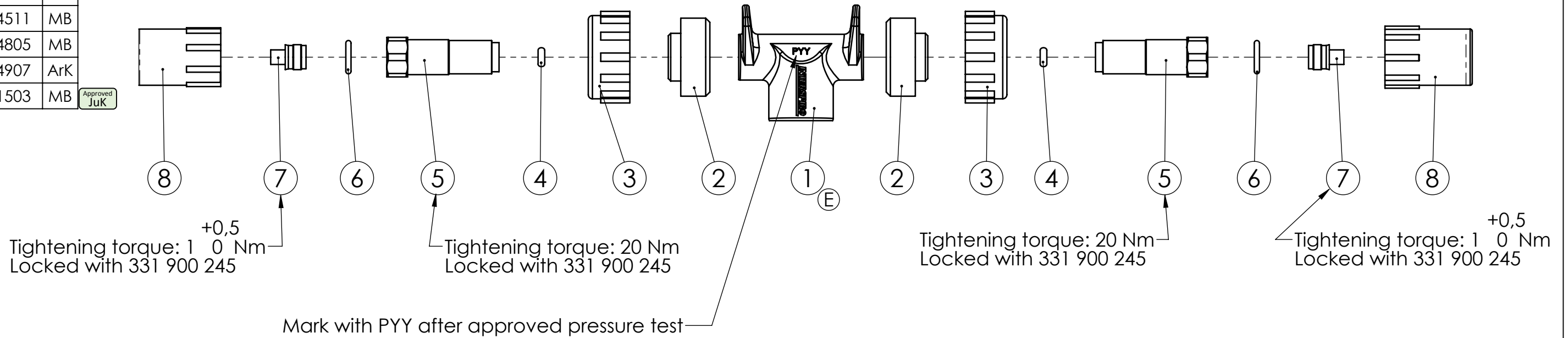


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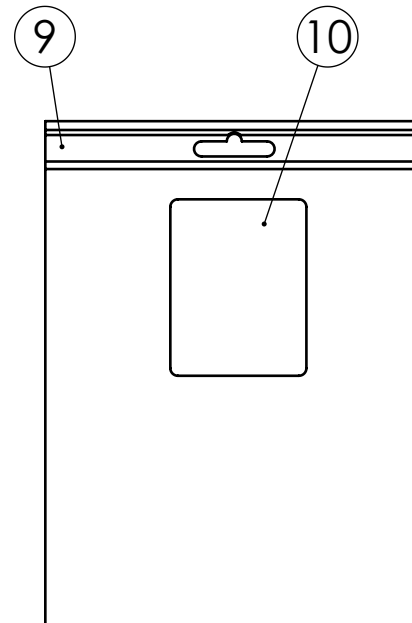
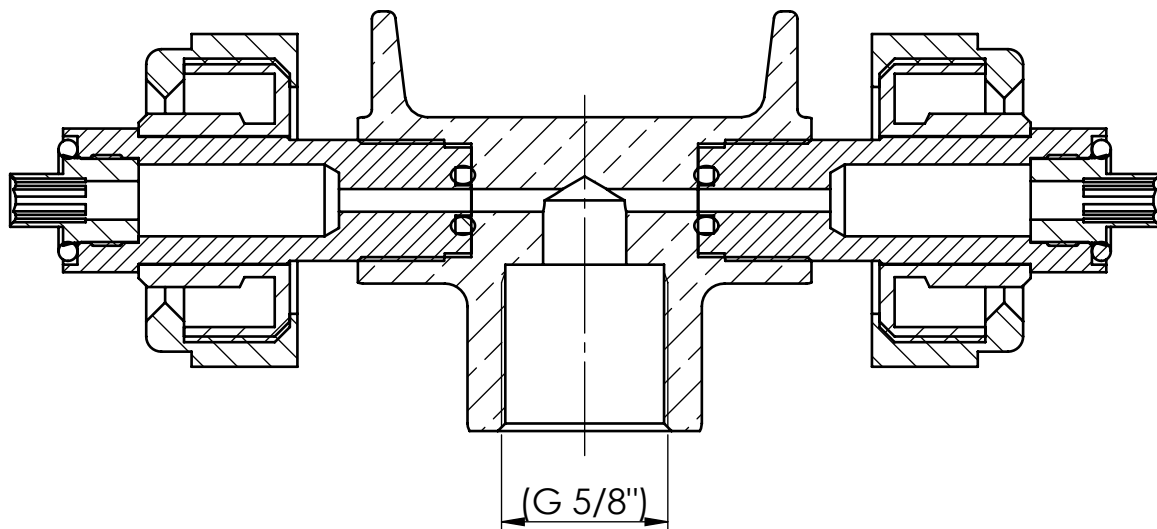
Revision history		
Rev.	Change Order No.	Sign.
-	081406	OIR
A	103912	OIS
B	111324	OIS
C	204511	MB
D	204805	MB
E	204907	ArK
F	211503	MB

Approved  
JuK

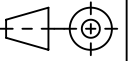


Lubricate all O-rings with 331 900 269

Ⓑ Assembly-, test- and packing instruction: 31 880



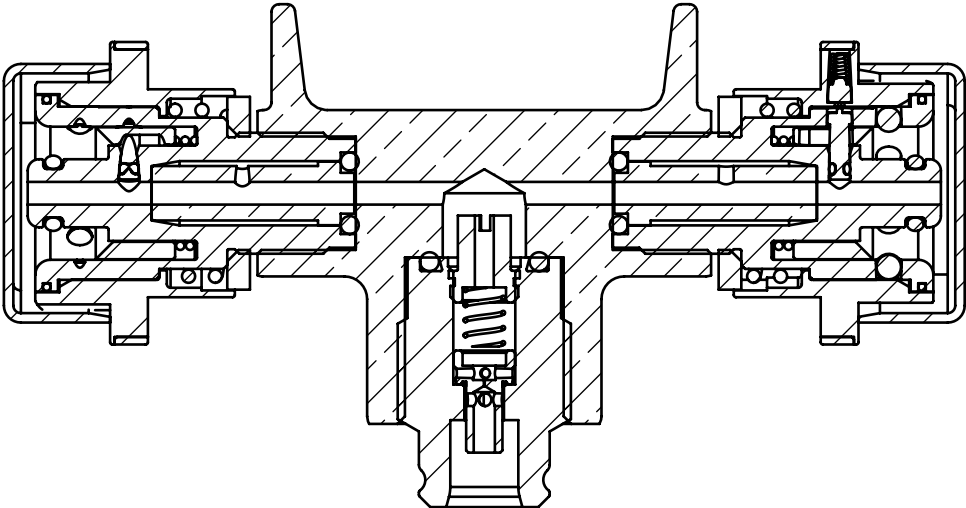
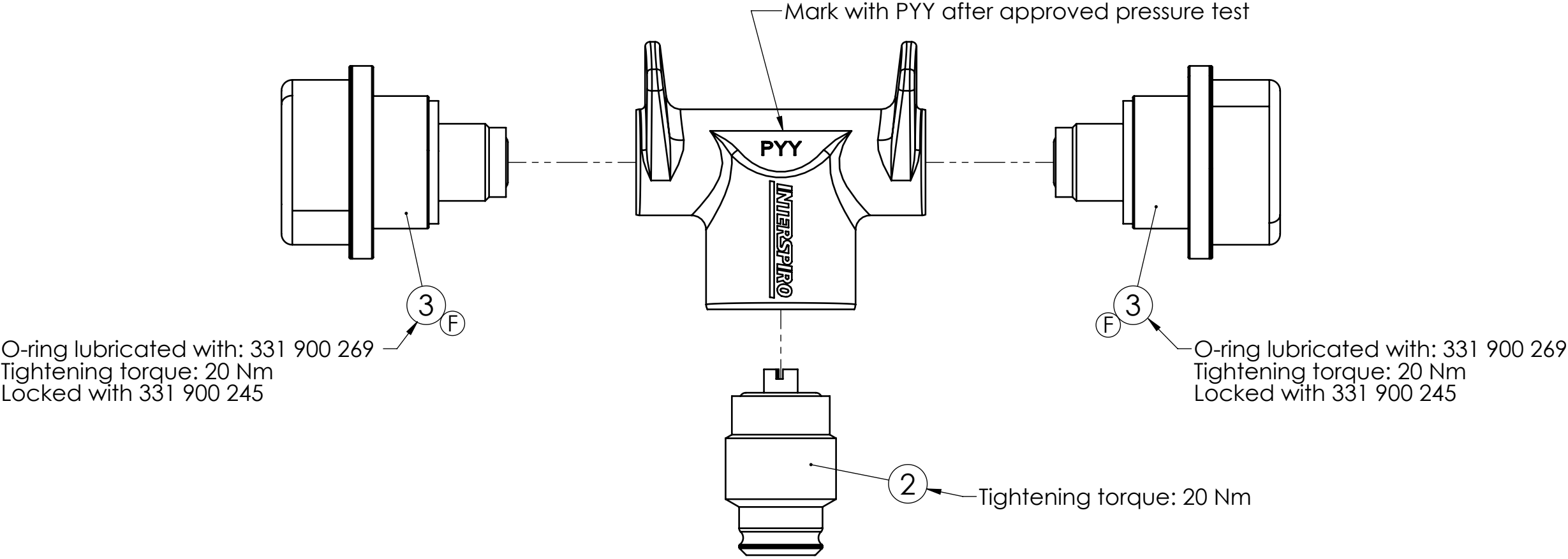
Pos.	Qty.	Part No.	Denomination
1	1	30 017-02	T-Piece for QC
2	2	336 200 022	Handwheel, 300 bar
3	2	336 200 036	Hand Wheel Cover
4	2	336 900 044	O-ring 4,3x2,4
5	2	346 100 228	Connection Nipple, 300 bar
6	2	331 100 767	O-ring 11,0x2,5
7	2	346 100 098	Nipple, 300 bar
8	2	336 900 327	Protective cap
9	1	11-72	Mini grip plastic bag 150x200
10	1	99 015-01	Label 70*54, blank

Material					Finish/treatment (Dim. given to include surface treatment)		
Drawn PSP	Engineer OIR	Checked HeB	Approved RoT	Date 080414	Mass (kg)		A3
General surface roughness  R <sub>a</sub> =		Unless otherwise stated:  remove sharp edges:				Part No.  30 030-01	
Title  T-Piece Assy					Sheet 1 of 3		Scale 1:2
					Drawing No.  30 030 F		



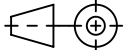
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Revision history		
Rev.	Change Order No.	Sign.
-	See sheet 1	-



Assembly-, test- and packing instruction: 31 880

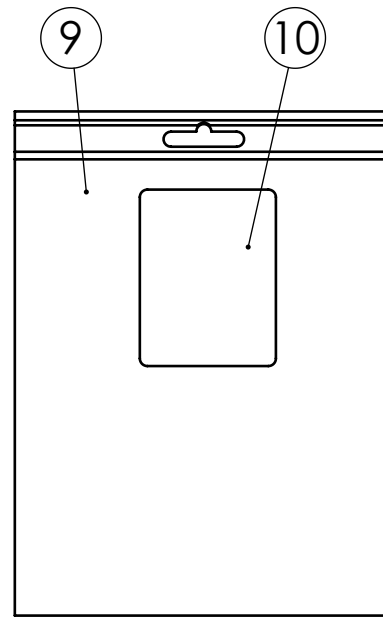
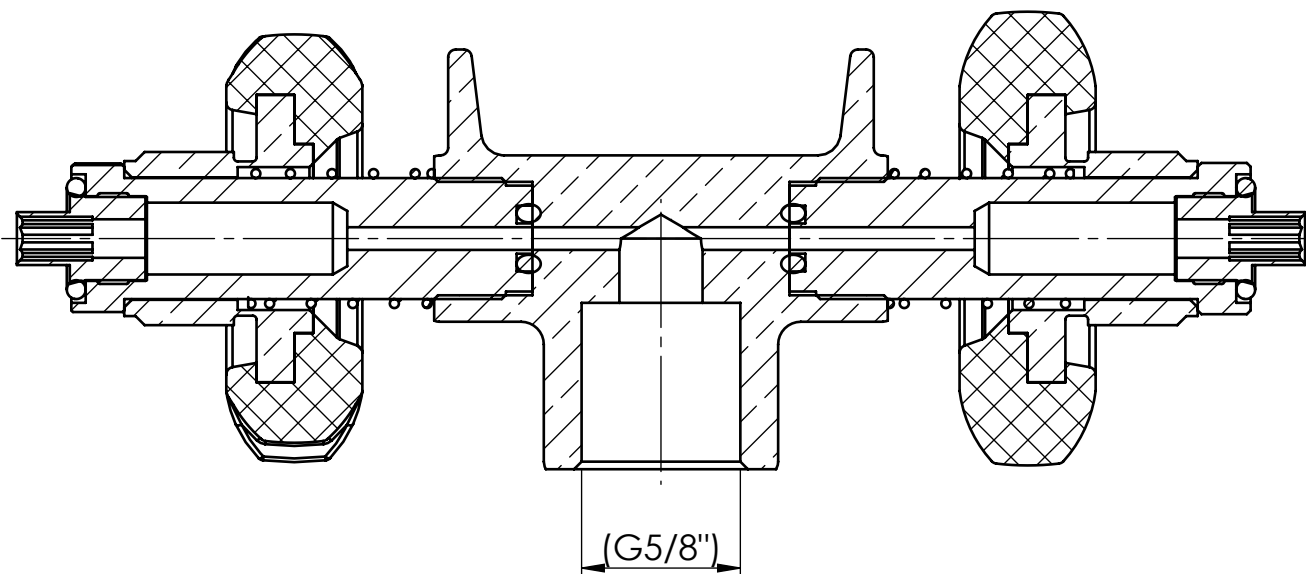
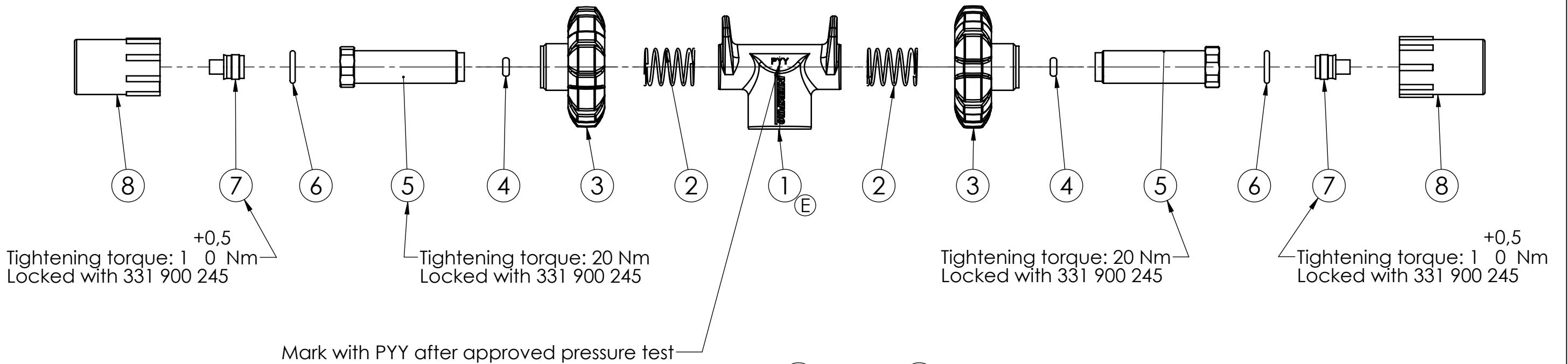
Pos.	Qty.	Part No.	Name
1	1	30 017-02	T-Piece for QC
2	1	33 543-01	Nozzle, EFN With Quick Connector
3	2	30 569-02	Quick connector assembly, No filter

Material					Finish/treatment (Dim. given to include surface treatment)			
Drawn	Engineer	Checked	Approved	Date	Mass (kg)		A3	
MB	OIR	JiP	JuK	201202				
General surface roughness		Unless otherwise stated:				Part No.		
R <sub>a</sub> =		remove sharp edges:				30 030-01QC		
Title T-Piece, 300 bar, QC					Sheet	2 of 3	Scale	1:1
					Drawing No.			
					30 030 F			



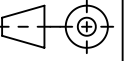
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Revision history		
Rev.	Change Order No.	Sign.
-	See sheet 1	-



Lubricate all O-rings with 331 900 269  
Assembly-, test- and packing instruction: 31 880

Pos.	Qty.	Part No.	Name
1	1	30 017-02	T-Piece for QC
2	2	30 130-02	Spring
3	2	98 520-01	Hand wheel
4	2	336 900 044	O-ring 4,3x2,4
5	2	336 101 077	Connection nipple
6	2	331 100 767	O-ring 11,0x2,5
7	2	346 100 098	Nipple, 300 bar
8	2	336 900 327	Protective cap
9	1	11-72	Mini grip plastic bag 150x200
10	1	99 015-01	Label 70*54, blank

Material					Finish/treatment (Dim. given to include surface treatment)		
Drawn	Engineer	Checked	Approved	Date	Mass (kg)	 <b>A3</b>	
MB		JiP	JuK	201106			
General surface roughness		Unless otherwise stated: remove sharp edges:				Part No.	
R <sub>a</sub> =		max. radius:				30 030-02	
Title <b>T-Piece Assy</b>					Sheet	3 of 3	Scale 1:2
					Drawing No. <b>30 030 F</b>		

